

BATTISTINIS CUSTOM CYCLES

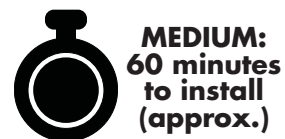
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03-700 CHROME BILLET FENDER BRACKET

03-701 BLACK ANODIZED BILLET FENDER BRACKET

BILL OF MATERIALS

Quantity	Part
1	Fender mount, left, chrome or black anodized
1	Fender mount, right, chrome or black anodized
10	10-24 x 1/4" button head cap screw, chrome
10	#10 lock washer, internal star, chrome
10	#10 large diameter washer, chrome



MAINTENANCE: To keep your new fender brackets looking their best, apply a high-quality chrome polish to them (for chrome grips) or clean them thoroughly (for black grips) every time you detail your motorcycle.

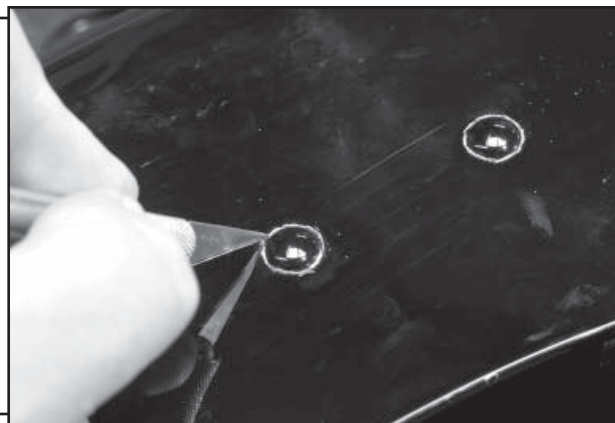
WARNING: Your safety depends on the correct installation of this kit. Use appropriate service manual procedures. If the procedures are not within your capability or you do not have the correct tools, have a trained mechanic/technician install this part for you. Improper installation of this part could result in injury or death.

STEP 1: NOTE - These fender brackets are designed for use with 21" front wheel conversions on touring model Harley-Davidsons **ONLY!** They are **NOT** to be used on any other application!

Begin the installation by following the procedure listed in the appropriate service manual for your year and model of motorcycle to remove the front fender. Place the fender on a new towel or blanket to prevent scratching the paint, then grind off the rivets from the inside as shown here.



STEP 2: Prior to popping out the rivets, cut along their circumference on the outside of the fender. This prevents tearing or chipping the paint when they are removed.

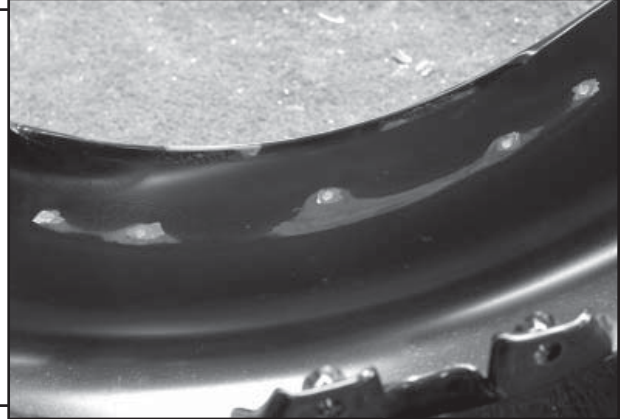




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STEP 3: With the OEM fender bracket removed, deburr the holes with a jeweler's file or burr knife and trial fit the Battistinis fender mount to ensure that all of the holes in the fender line up cleanly with the new bracket.



STEP 4: After carefully removing the fender bracket and rivet heads, the fender should look as shown. Before installing the new Battistinis fender bracket, apply a thin bead of silicone around the areas where the rivet heads used to be. This will protect the bare metal from moisture and also prevent the paint from cracking around the holes.



STEP 5: Use a drop of blue Loctite 242 on the threads of the 10-24 button head cap screws and install them using one internal star lock washer and one large diameter washer each. Start all 5 bolts and then tighten them all equally to ensure proper fit.



STEP 6: With both Battistinis fender brackets installed, the fender can now be installed on your motorcycle. **NOTE:** as you re-install the fender pay close attention to the clearance between the fender brackets and the lower fork tins. If they hit, they may need to be 'squeezed' slightly to reshape them enough to provide clearance. Another option is to place flat washers between the bracket and fork leg to move the brackets inward, away from the tins. Follow the procedure listed in the appropriate service manual for your year and model of motorcycle for the proper procedure and torque settings for all fasteners.

